

Date: Wednesday, 16/07/2008 8:55:56 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 40553			Part Number	: D37941	
Estimate Number	: 13311			Drawing Number	: D3794 REVA	
P.O. Number	:			Project Number	: N/A	
This Issue	: 16/07/2008		S.O. No. :	Drawing Revision	: A	
Prsht Rev.	: NC			Material	:	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 39421			Due Date	: 04/08/2008	
Written By	:			Qty:	20	Um: Each
Checked & Approved By	: <u>JUL 08.7.16</u>					
Comment	: Est Rev:A 08-05-13 new issue DD verified by:EC					
	: Est Rev:B 08-05-23 revA as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNE060S063	NEOPRENE SHEET 0.063	
		Comment: Qty.: 0.6197 sf(s)/Unit Total : 12.3942 sf(s) NEOPRENE SHEET 0.063 Batch: <u>107655</u> <u>R</u> 8-7-18	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3794 Dwg Rev: <u>A</u> <u>I</u> <u>B</u> 8-7-18 Prog Rev: <u>A</u>	(28)
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>I</u> <u>B</u> 8-7-18	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
			S 08/07/18 X28
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			(28X)
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>FP14</u>	8/1/18 510

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/07/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

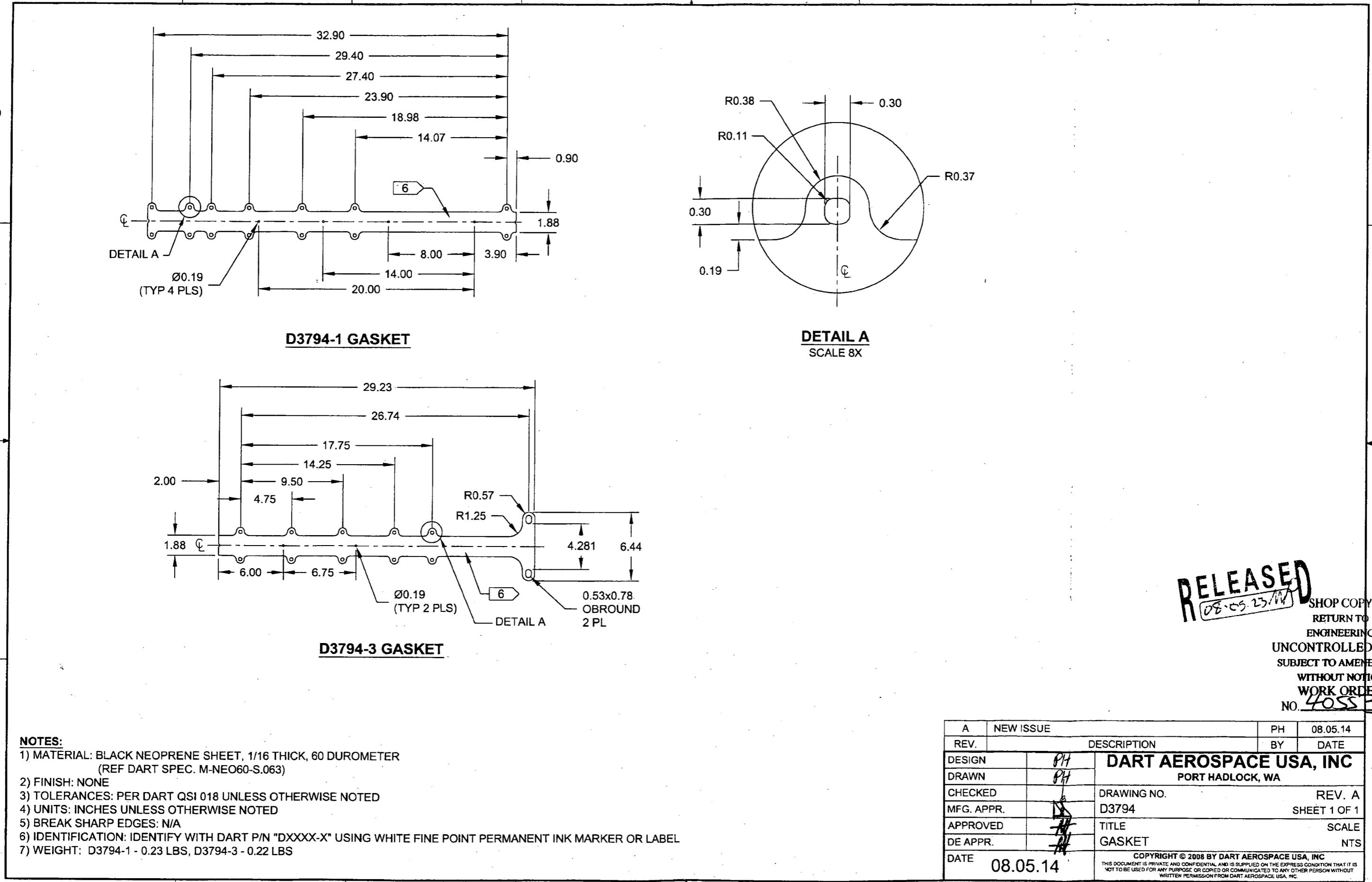
DART AEROSPACE LTD	Work Order:	40553
Description: Gasket	Part Number:	D3794-1
Inspection Dwg: D3794	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	HR	Audited by:		Prototype Approval:	N/A
Date:	8-7-18	Date:	8/7/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.05.28	New Issue	KJ/DD	



RELEASED
08-05-23/M
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4055B

A	NEW ISSUE	PH	08.05.14		
REV.	DESCRIPTION			BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA			
DRAWN	PH				
CHECKED		DRAWING NO. D3794			REV. A SHEET 1 OF 1
MFG. APPR.					
APPROVED		TITLE GASKET			SCALE NTS
DE APPR.					
DATE	08.05.14			COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC	